



# CE-12 Case Erector

Case Specifications & Handling Recommendations



**CE-12**

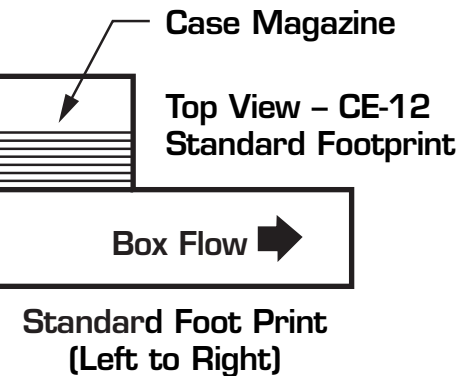




# Vertical Case Erector

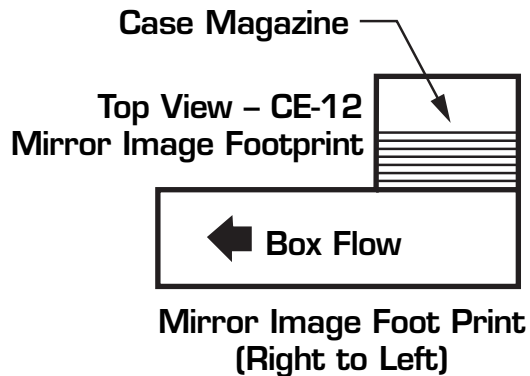
## Recommended Corrugated Specifications

- (A)** The printing should be upright on the side panel (length) with the end panel (width) on the left side if being handled in standard footprint vertical case former. For a mirror image case former, reverse the side and end panels (see example on opposite page).
- (B)** Scoring and slots must line up, especially at the manufacturers joint.
- (C)** This flap length is to be made shy cut or scant cut so that when flaps are folded, there is an 1/8" space between them.
- (D)** If the case is square after forming (end and side panel have the same dimension), it will be necessary to have these additional slots placed in the facing end flap only (not in rear side flap). The opening mechanism on the vertical case former requires these slots **only** if case is square (see examples on following page).
- (E)** Scoring should be male to female with female on the interior surface. Point to point scoring is acceptable for single wall corrugated if male to female is not readily available.
- (F)** 1/4" per foot is the maximum allowable warp when case is placed on flat surface. Bow is measured at center of case.



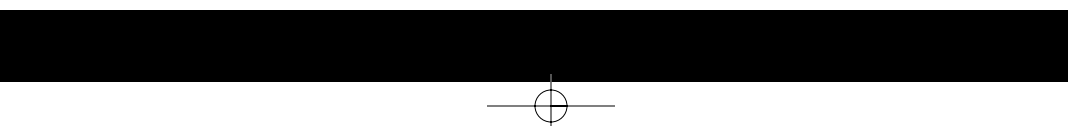
**Knock Down Format**

Width	Length
	Text Here



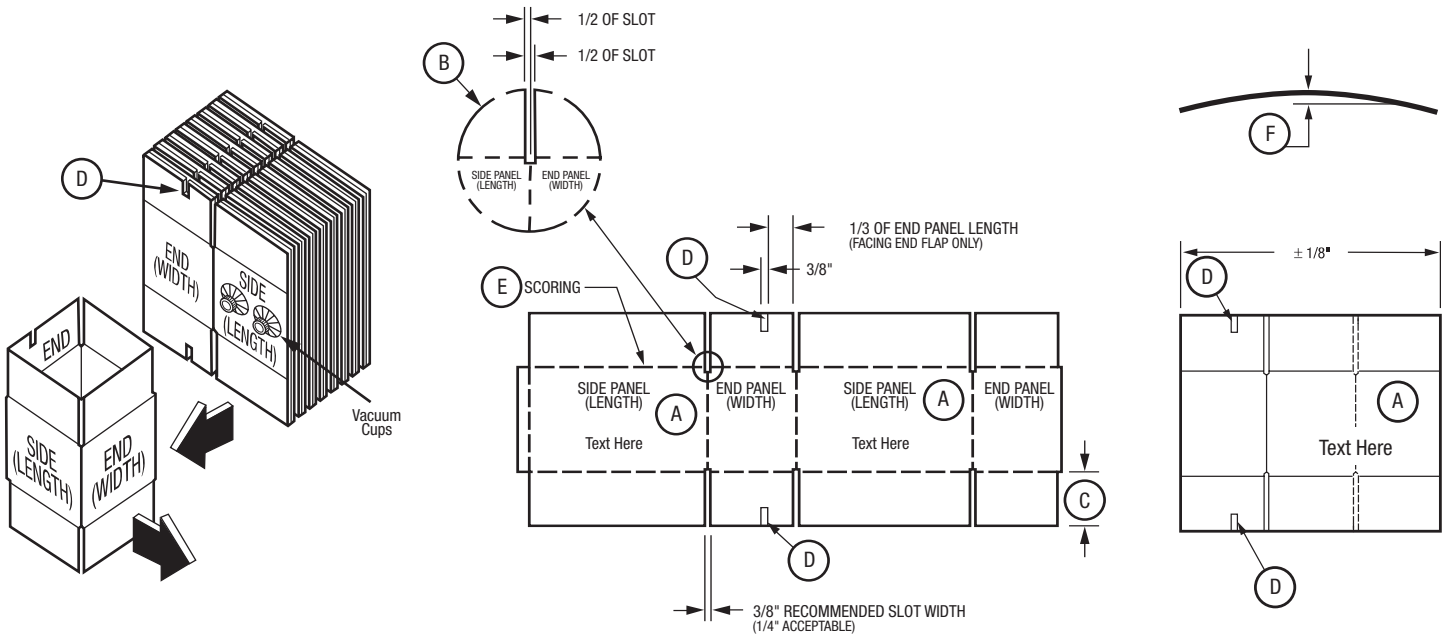
**Knock Down Format**

Length	Width
Text Here	

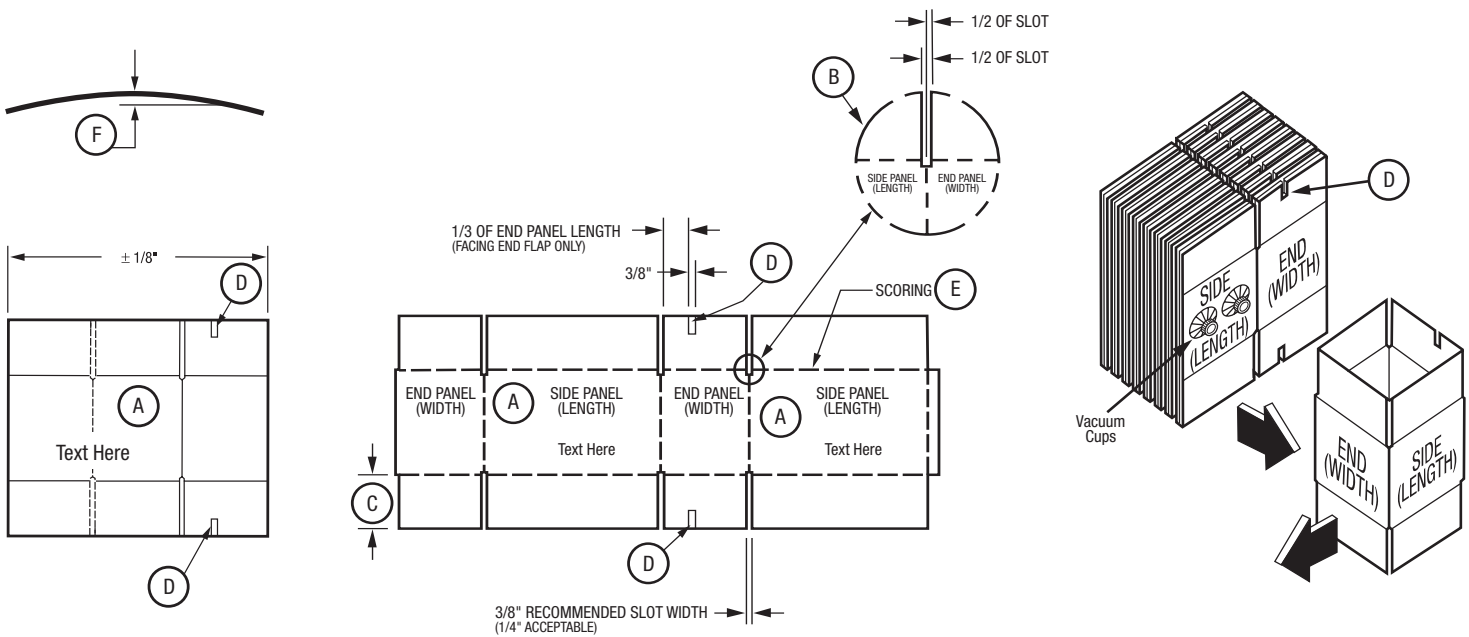


# CE-12 Case Erector

## Blank Configuration for Standard Foot Print



## Blank Configuration for Mirror Image Foot Print



intertape polymer group™



# CE-12 Case Erector Application Survey

Customer: _____	Distributor: _____
Address: _____	Address: _____
City/State/ZIP: _____	City/State/ZIP: _____
Contact: _____	Contact: _____
Title: _____	Title: _____
Phone: _____	Phone: _____
Fax: _____	Fax: _____
Email: _____	Email: _____

### Carton Sizes (Please Review CE-12 Machine Specs for Operating Range)

Carton Name	Length	Width	Height	Single / Double Wall	Bursting Strength / Edge Crush Rating	% Production

Notes: \_\_\_\_\_

### Options (Mark Those Required/Desired)

<input type="checkbox"/> Case on Demand Photoeye	<input type="checkbox"/> Spare Parts Kit	<input type="checkbox"/> Spare Tape Head	<input type="checkbox"/> Casters
<input type="checkbox"/> Mirror Image Footprint	<input type="checkbox"/> Factory Installation	<input type="checkbox"/> Specific PLC (Specify Brand & Model) _____	
<input type="checkbox"/> Air Dryer	<input type="checkbox"/> Custom Paint (Specify Color & Type) _____	<input type="checkbox"/> 3" Tape Head Upgrade	
<input type="checkbox"/> Special Electrics (Specify Voltage) _____	<input type="checkbox"/> Other _____		

### Present Operation

Is There Printing on the Boxes?  Yes  No      Does Printing Comply with Corrugated Spec Sheet?  Yes  No

Operating Conditions:  Normal  Moisture  Corrosive  Dusty  Other \_\_\_\_\_

How Many Cases will be Processed Before a Size Change is Required \_\_\_\_\_

How Many Cases Per Minute Required? \_\_\_\_\_      How Many Shifts? \_\_\_\_\_

### Electrical & Pneumatic

Power:  110v/1 Phase  220v/1 Phase  220v/3 Phase  Special Needs (NEMA, etc.) \_\_\_\_\_

Air Available:  Yes  No      PSI: \_\_\_\_\_      Air Volume (CFM): \_\_\_\_\_

Is Air Dry?  Yes  No

**A Quantity of Corrugated Samples  
Must be Sent to Intertape Polymer  
Group Prior to Shipment to Verify  
Successful Processing**

**CUSTOMER SERVICE:**  
Toll Free: 800-IPG-8273 / 800-474-8273  
**VISIT US ON THE INTERNET:**  
E-Mail: info@intertapeipg.com  
Web: www.intertapepolymer.com



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**Fax Completed Survey to: Interpack Customer Service at (514) 631-7965**