



### The Basics

Case Styles: RSC (Regular Slotted Containers), OPF (One Piece Folder), telescopic, end load, bliss, other

---

Case Size: Standard, oversized, other

---

Contents: Lightweight, heavy, unstable, void-filled, over-filled

---

Tape: Tape grade, adhesive (hot melt, acrylic or natural rubber), width (2", 3" or wider)

### Which Machine Is Right For Me?

Machine Style: USA: Uniform semi-automatic operator-fed, fixed adjustable

---

RSA: Random semi-automatic operator-fed, adjusts for each case

---

UA: Uniform automatic operator-free, fixed adjustable

---

RA: Random automatic operator-free, adjusts for each case

---

Drive Styles: Bottom belt, side belt, top & bottom belt, flight bar, other

### Other Considerations

Options: Pack tables, casters, top squeezers

---

Case Forming: Automatic, operator-formed

---

Case Coding: Large character ink jet coding, print & apply

---

Conveyors: Infeed or exit, belt or roller, powered or gravity



## The Right Machines For The Best Tapes In The Business



Count on Intertape Polymer Group™, the largest integrated manufacturer of quality tape and case sealing equipment, for complete packaging system solutions to match every application. IPG's Interpack™ Brand of quality case sealers and accessories offers the

features and versatility you need with performance you can depend on – all at the most cost-effective price. Our comprehensive equipment line includes: Case Sealers, HSD® 2000 Tape Heads, Case Erectors, Ink Jet Printers, Standard and Special Options and Custom Built Special Application Machinery.

### A System Solution For Every Application

The modular design of Interpack equipment makes our machinery adaptable to a wide range of applications. By combining Interpack™ components such as drive bases, columns, motors and frame sizes, you can configure a system solution that's a perfect match for your carton sealing needs. Our design staff can also engineer custom built solutions to any special application requirements.

### Quality Design, Performance & Features

Built to the highest standards, the ergonomic design of these case sealers reduces operator fatigue, maximizing uptime and ensures a safe, low maintenance operation. Clever design, innovative thinking and attention to detail combine to provide world class performance. Most models include standard features such as: self-tensioning and self-tracking belt drives, slide & lock upper head assemblies, self-centering side rails and offset tape heads.

### At The Heart – A World Class Tape Head



The industry's best machines deserve the industry's best tape heads. Interpack™ Second Generation HSD® 2000-ET II Tape Heads set the benchmark for the industry and come standard with every Interpack™ machine. They can also upgrade every competitive case sealer in the world. Features such as true side threading, lubrication free operation, peel rollers and over 20 available models make Interpack™ the undisputed leader in tape head technology.

### The Intertape® Trifecta – Call It A Wrap!

Intertape® offers generous incentives for purchasing Intertape® Carton-Sealing Tape together with Interpack™ Machinery, such as an available Continuous Lifetime Tape Head Warranty for your peace of mind.

Intertape® Carton-Sealing Tapes, Interpack™ Machinery and Available Lifetime Tape Head Warranty set the industry standard for proven performance and value.



### Table Of Contents

USA Series:	4-6
ICON Series:	7
USA Specialty Series:	8-9
RSA Series:	10-11
UA Series:	12
RA Series:	13
HSD® 2000 Series Tape Heads	14-15
CE-12P Case Erector w/Powered Hopper	16-17
Interpack™ Machinery Specifications Chart	18-19
Options/Special Applications	Back cover

# USA Series – Uniform Semi-Automatic\*

Interpack's™ USA Series Case Sealers are adjustable, operator-fed machines that apply carton-sealing tape to the top and/or bottom of corrugated cases. Available in bottom belt, side belt or top & bottom belt drives, a selected Interpack™ Case Sealer will process all uniform applications. From RSC's to One Piece Folders to Side Sealed cases, Interpack's® USA Series has the right machines to fit your case sealing requirements.

## USA Series Features:

- Dual column construction
- Self-tensioning and self-tracking belt drives provide low maintenance and quick and simple belt change
- Self-centering side rails or side drives for rapid case width set up
- Slide & Lock upper head for rapid case height set up
- Most models feature offset tape heads to process cases as low as 2" tall
- All models feature a Second Generation HSD® 2000-ET II Tape Head
- 1/3 HP gearmotors
- Available in powder coated steel or food grade stainless steel

### USA 2036-TB Top & Bottom Belt Drive

Our premium top and bottom belt drive captures the case between four moving belts and contacts the corrugated at its strongest point of the case. The USA 2036-TB is ideally suited to process unstable, lightweight and void fill cases. The USA 2036-TB will process oversized cases up to 36 inches tall giving it the flexibility to process a wider range of case sizes.



### USA 3036-SB Oversized Side-Belt Drive

Specifically engineered to process oversized cases as large as 30 inches wide and 36 inches tall. With its high torque 1/3 horsepower gearmotors, 4-inch tall side belts and extra heavy duty construction, the USA 3036-SB can process cases as heavy as 125 pounds. 3" wide HSD® 2000-ET II taping heads are standard.



### USA 20-B Bottom Seal Only Side-Belt Drive

The USA 20-B is designed to seal the bottom of RSC cases prior to packing. It is also useful for sealing full telescopic cases.



### USA 2024-BB Bottom-Belt Drive

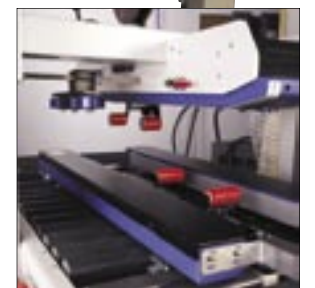
Bottom belt drive is the most basic drive style and provides an economical solution for many case sealing requirements. Bottom belt drive is ideal when case coding is required on the lower portion of the case. Its self-centering arching side rails ensure simple case size set-up.



Economical Bottom Belt Drive

### USA 2024-SB Side-Belt Drive

Side belt drive is an upgraded drive style. It captures the case between two moving belts reducing downward force on the case during processing. The USA 2024-SB is an ideal choice for processing narrow, lightweight, or void filled cases. Its selectable, floating upper assembly is perfect to process compressible overfills. With features like tilt-up top tape head, interchangeable 2" or 3" taping heads, standard top squeezers, adjustable infeed guides to retain the case during packing, reversible operator controls and telescopic leg extensions, the USA 2024-SB surpasses the competition and provides an affordable upgrade to world class performance.



Premium Side Belt Drive

\*Shown with optional pack tables & casters.



**USA 2024-BB SS  
Stainless Steel Bottom Belt Drive**

The USA 2024-BB SS is constructed from food grade 304/302 stainless steel. While sharing the same features as the USA 2024-BB, the USA 2024-BB SS's stainless steel is ideal for non-caustic wash down environments and is NEMA 4 compliant. This machine also comes standard with our HSD® 2000-ET II Stainless Steel tape head.



**USA 2024-SB SS  
Stainless Steel Side Belt Drive**

The Interpack™ USA 2024-SB SS is a food grade 304/302 stainless steel side-belt drive case sealer. While sharing the same features as the USA 2024-SB, the USA 2024-SB SS's stainless steel construction is ideal for non-caustic wash down environments and is NEMA 4 compliant. This machine also comes standard with our HSD® 2000-ET II stainless steel tape head.



Standard Top Squeezers

\*Shown with optional pack tables & casters.



**USC 2020-TB  
Top & Bottom Belt Drive**

The flagship of the ICON™ Series is the USC 2020-TB top and bottom belt drive case sealer. With standard features such as, in-feed pack table, locking casters, top squeezers and twin 1/5 HP gear-motors, the USC 2020-TB is equipped to process just about anything you put through it.



**USC 2220-SB  
Side-Belt Drive**

The ICON™ Series 2220-SB is a side belt drive case sealer that is preferred when processing lightweight narrow cases. This machine also comes with a multitude of standard features such as top squeezers, locking casters and twin 1/5 HP gearmotors. This machine provides a perfect system for upgrading from hand taping to a semi-automatic sealing system.

\*Shown with optional roller table.

The ICON Series Case Sealers represent a true breakthrough in economical case sealing applications. These compact case sealers are the perfect solution for small to mid-sized companies interested in upgrading from manual sealing to a semi-automatic sealing system or expanding their existing systems. Engineered to Interpack's™ high-quality standards, the ICON Series construction and features perfectly suit light to medium-duty requirements and give you years of maintenance-free service.



**ICON Series Features:**

- Select either top & bottom belt or side belt drive
- Complete package features:
  - Top squeezers
  - Locking casters
  - Self-centering side rails or side drives
  - Second Generation HSD® 2000-ET II Tape Heads

# USA Specialty Series - Uniform Semi-Automatic\*

Interpack's™ USA Specialty Series are engineered to satisfy niche market case sealing requirements such as Side-Sealing or One-Piece Folder/Mailers. Automated Flap Folding solutions are available in two distinct styles. These operator-fed, fully adjustable machines provide added value to easily justify their purchase. Each case sealer features a drive style perfectly suited to its application. All are available as part of an integrated system and can be customized to fit your specific case sealing requirements.

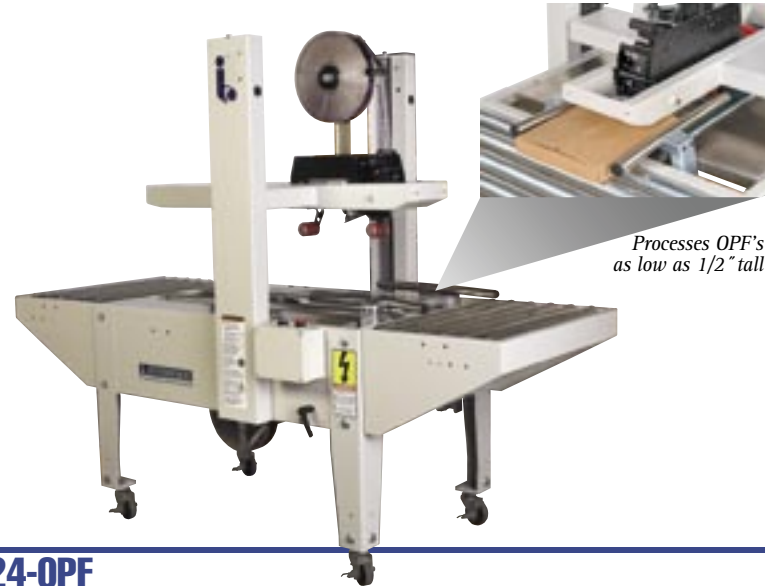
## USA Specialty Series Features:

### Case Sealer Models

- Self-centering side rails or side drives for rapid case width set up
- Slide & lock upper head for rapid case height set up
- All models feature Second Generation HSD® 2000-ET II tape head

### PPT-1 Flap Folder

- Simple, quick case size set up
- Ergonomic flap folder/pack station
  - All four bottom flaps folded in the stationary position
  - Case is retained after flap folding to improve case packing efficiency
  - Side walls move in or out as case width changes to reduce operator fatigue when inserting cases
- All pneumatic design improves portability



Processes OPF's as low as 1/2" tall

## USA 2024-OPF Bottom-Belt One Piece Folder Mailer

The Interpack™ USA 2024-OPF is engineered to process one-piece folder/mailers as low as 1/2" tall. A dual direction pneumatic wipe down assembly provides both front & rear wipe down of the additional tape leg underneath the one piece folder. The USA 2024-OPF can also operate as a top and bottom sealer when combined with an additional, optional HSD® 2000-ET II Tape Head.



## USA 2024-TBS Top & Bottom Belt Drive Side Sealer

The Interpack™ USA 2024-TBS will process cases that are traditionally sealed on their side. To maximize ergonomics, very unstable cases used in products such as wallpaper or vacuum cleaners are better packed on their sides. The USA 2024-TBS tape heads are mounted on the sides rather than the top and bottom of the case to facilitate this side seal function. Oversized models are available for processing larger and heavier cases.

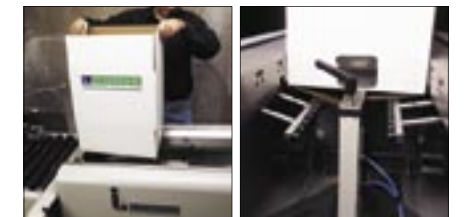


## PPT-1 Bottom Flap Folder/Pack Station

The PPT-1 Pneumatic Pack Table will improve your productivity and address the effects of strain-related illness by automating the bottom flap folding of an RSC style case. A simple two step case size set up throughout its wide operating range assures user friendliness. No tools or change parts are required. The PPT-1 will integrate easily with either a semi-automatic or fully automatic case sealer to create a productive, labor saving case packing system.



USA 2024-SB/PPT-1 Semi-Automatic Case Packing System



Operator inserts case as a sleeve

All four bottom flaps folded pneumatically



## USA 2024-BFF Side-Belt Drive Bottom Flap Folder

The Interpack™ USA 2024-BFF is the economical choice for upgrading automation from a basic top and bottom case sealer. The USA 2024-BFF assists the operator in case forming while also providing assistance in folding 7 of the 8 flaps of an RSC case. Features such as a "T" rail pack table with a 45° minor flap folder, 3-flap folder for top flaps, and rotating bottom major flap plows increase your productivity and reduce operator fatigue. Extended side belt drive with 1/3 HP gear motors power the entire major flap folding and sealing process. Its floating upper assembly and standard top squeezers assist in processing compressible overfills. Additional optional "T" rails allow you to process wider operating ranges.

\*Shown with optional roller table.

# RSA Series - Random Semi-Automatic\*

Interpack's® RSA Series case sealers are operator fed machines that automatically adjust for the width and height of each case processed. When your production delivers different sized cases to be processed through a single case sealer, an Interpack Random Semi-Automatic Case Sealer is your answer.

Interpack offers a RSA series machine for every application. Whether you need to process small, large, light or heavy cases, we can provide the most effective solution. Complete your selection with an extensive list of unique standard options such as random top squeezers, foot pedal bypass or even automatic operation.

## RSA Series Random Semi-Automatic Features:

- Dual column construction for maximum processing reliability
- Offset taping heads can process cases as low as 2" tall
- HSD® 2000-ET II Second Generation advanced taping head
- 1/3 HP gearmotors drive the bottom belts or side belts
- Self-tensioning & self-tracking belt drive
- Full-featured performance provides flexibility

### RSA 2024-TB Top & Bottom Belt Drive

Interpack's® RSA 2024-TB is a premium top and bottom belt drive case sealer able to process a wide range of cases. This machine has the best drive style for processing lightweight, unstable and void-filled cases. Horizontal in-feed side rails with skate rollers reduce operator fatigue when processing heavier cases. The RSA 2024-TB's sequential processing permits faster throughput speeds and its head up selector switch facilitates quick and safe bottom tape roll changes.



Top and bottom belts provides the most reliable drive style



### RSA 3036-SB Oversized Side Belt Drive

The Interpack™ RSA 3036-SB is a side-belt drive case sealer specifically engineered to process oversized cases as large as 30 inches wide and 36 inches tall. With its high torque, 1/3 HP gear-motors and 4-inch tall side belts the RSA 3036-SB can process cases as heavy as 125 pounds. 3" wide HSD® 2000-ET II taping heads are standard.



### RSA 2024-SB Side Belt Drive

The RSA 2024-SB's side belts capture the case between two moving belts allowing a wider range of cases to be processed. It is especially ideal for processing narrow cases. When processing flexibility is required, the RSA 2024-SB can process cases in four different modes to maximize throughput speed:

- Random with head up home position
- Random with head down home position
- Uniform operation
- Bottom only processing

Optional random top squeezers can be ordered to compress the major flaps together prior to taping.



Offset tape head and optional top squeezers



Standard infeed case locator

\*Shown with optional pack tables, casters and top squeezers.

## UA Series - Uniform Automatic\*

Interpack's™ UA Series Uniform Automatic Case Sealers are operator-free machines that process same sized cases by folding the top four flaps of RSC style cases and sealing them top and bottom. These machines are required when consistent production flow rates exceed manual processing ability or when automatic case packing is utilized.

Interpack™ offers a UA Series automatic machine for every application and budget. Interpack can customize each machine to specific requirements such as line voltage, operating range, no tape detection or 4-flap pick up assemblies.

### UA Series Uniform Automatic Features:

- Interlocking safety gates
- Simple case size set up:
  - Self-centering side drives speed case width adjustment
  - Slide & lock upper head for rapid case height set up
  - Automatic electronic kicker timing
- Offset tape heads to process cases as low as 3½" tall
- 1/3 HP gearmotors
- Next Generation HSD® 2000-ET II Tape Head



Twin upper heads provide flexibility



### UA 262020-SB Side-Belt Drive

The UA 262020-SB's four-column construction ensures maximum processing stability. It's fully counter-balanced independent flap folding and taping upper assemblies offer maximum flexibility when processing overfills and double wall corrugated. On-board PLC provides flexibility to interface with new or existing material handling systems. An optional indexing gate provides proper spacing of the cases during processing.



### UA 262024-SB Small Frame Side Belt Drive

Interpack's™ UA 262024-SB is an economical, full featured, compact automatic case sealer. Its compact 64" frame conserves floor space and the tip-up top tape head facilitates easy and ergonomic tape roll replacement. With standard features such as an expanded operating range, standard indexing gate, and floating upper assembly, the UA 262024-SB provides the complete package to easily automate your case sealing production.



Offset tape heads and standard top squeezers



Standard index gate

\*Shown with optional casters. UA262024-SB shown in mirror image configuration.

## RA Series - Random Automatic\*



Ultra premium flight bar drive



### RA 1200-FB Flight Bar Drive

The RA 1200-FB provides the ultimate in random automatic case sealing. Maximum uptime processing is assured through superior features such as flight bar drive, AC drives for critical motion and integrated case set up station. Flight bar drive propels the case from the rear thus reducing force on the case from the sides or top. AC drives provide precise and accurate motion while reducing maintenance.



### RA 1000-SB Twin Station Side Belt Drive

The Interpack™ RA 1000-SB is a twin station random automatic case sealer which provides up to 10 cases per minute at an economical price. The twin stations can process two cases simultaneously thus achieving effective throughput while reducing motion speed. Interlocking safety shields, and an integrated indexing gate are just some of the standard features that put the RA 1000-SB at the head of its class.



Major flaps folded pneumatically



Top belt drive helps to process unstable cases

\*Shown with optional casters and infeed conveyor.

Interpack's™ RA Series Case Sealers are fully automatic machines engineered to process random sized cases. The RA Series case sealers will index the flow of cases into the machine, automatically sense the size, fold the top four flaps and seal the case top and bottom. Choose from two different processing methods to suit your budget. If your production requirements include combining multiple production lines and processing cases of varying sizes, then Interpack™ has a RA Series Random Automatic Case Sealer for you.

### RA Series Random Automatic Features:

#### RA 1200-FB Flight Bar Drive

- Premium Flight Bar Drive
- Up to 12 cases per minute
- AC drives control flight bar and upper head assembly motion
- Integrated case size set up station for case width, height and length
- Random top squeezers standard
- HSD® 2000-XS High Speed Tape Head

#### RA 1000-SB Two Station Side Belt Drive

- Two stage design improves processing efficiency
- Twin side belt drives propel the case through processing
- Up to 10 cases per minute
- Innovative case height sensor improves reliability
- Rotating rear flap folder provides positive operation with reduced motion
- Interlocking safety gates
- Next Generation HSD® 2000-ET II Tape Heads

# Interpack™ HSD® 2000 Series Tape Heads

Intertape® manufactures the most complete line of carton sealing tape, so it is only natural that we provide the most complete line of tape heads. Whether you select hot melt, acrylic or natural rubber, and general purpose or extra heavy duty grade backing, every Interpack™ tape head is designed to process flawlessly for years to come.

The Interpack Brand of tape heads stand for quality, performance, reliability and value. Our new tape head design applies **Exactly** the right force at **Exactly** the right location on the case to assure proper application and wipe down.

## Ease Of Operation:

- Ergonomic true side threading provides rapid tape roll change
- Peel roller arm eliminates tape roll tension adjustment
- Rugged metal rollers which are knurled and Teflon® coated, process all 3 adhesive technologies

## Ease Of Maintenance:

- Glycodur bearings provide lubrication-free performance with a minimum of 3,000,000 processing cycles
- Tool steel, hardened knife blade provides a minimum of 250,000 cuts
- Oiler pad lubricates the cutting blade every cycle
- Urethane wipe down rollers are easily changed

## Ease Of Ownership Products & Programs:

- Vast array of customized tape heads to tailor to any application from high speed to stainless steel to “L” Clips to extra wide 6” tape.
- Available Continuous Lifetime Warrantee when purchasing Intertape® Carton Sealing Tape
- Adapter kits to easily upgrade any competitive case sealer around the world



### HSD® 2000-ET II LD Interpack™ Tape Head for Little David® Upgrades

All the same performance features of the HSD® 2000-ET II but are specifically designed side plates to upgrade Little David® Case sealers. No adapter kit is needed.



### HSD® 2000-ET II SS Stainless Steel Tape Head

The HSD® 2000-ET II SS Stainless Steel Tape Head has all of the same performance features of the HSD® 2000-ET II Tape Head but is constructed from food grade stainless steel. This makes it perfect for wash down environments. These tape heads come standard in all Interpack™ Stainless Steel Case Sealers.



### Interpack™ HSD® 2000-ET II Standard Tape Head

Our new tape head design utilizing adaptive **Delta Force** technology controls applying and wipe down action to improve on popular linear motion but in a compact package. **Delta Force** adapts to the *special forces* needed to apply tape to all three panels of the corrugated case. Front & Rear roller arms have distinct and different wipe down characteristics to *adapt* to their individual tasks.



- **Variable Force** on the *leading* end of the case
  - Initial increasing force to adhere the leading tape leg
  - Gradual reduction in force as the roller travels up the end panel to eliminate case crushing and dog earring as the roller arm travels around the corner to the center seam
- **Exact Force** on the *center seam* to assure superior wipedown even on void fills. Plus, a double row brush provides extra wipedown and conforms to the irregularities on the center seam.
- **Increased Speed** of the *rear roller arm* to assure maximum wipe down regardless of the line speed

Want to change the *force*, no problem, **Delta Force** is adjustable to *adapt* to over fills or void fills. Each HSD® 2000-ET II features adjustable tape legs from 2” to 2¾” and dual tape leg supports make sure that the tape leg never folds over. A “Flipper-style” knife guard with oiler pad and easily replaceable urethane buffing rollers reduce maintenance. The compact size easily upgrades any competitive machine in the world.



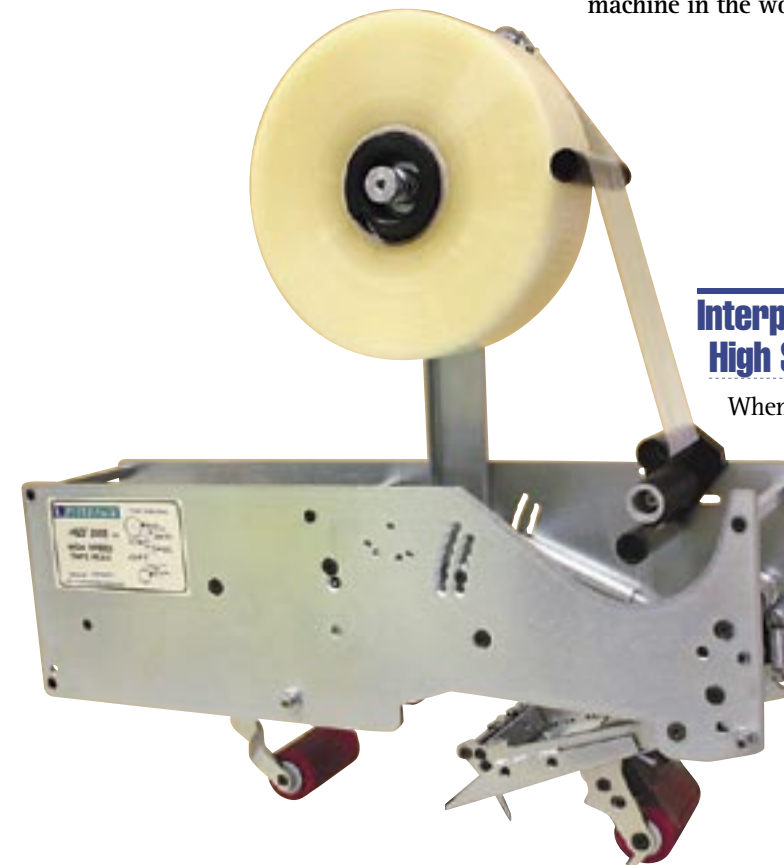
### HSD® 2000-ET II FLC Front Only “L” Clip Tape Head

The HSD® 2000-ET II FLC Tape Head applies a front only “L” Clip to the leading edge of the case. This tape head is engineered for use with corrugated or properly supported chipboard. The HSD® 2000-ET II FLC will drop into most Interpack™ Case Sealers and share many of the same features as the HSD® 2000-ET II.



### HSD® 2000/6 6” Wide Tape Head

The HSD® 2000-6 processes cases using 6 inch wide carton sealing tape. It is ideally suited to replace 6-strip or “H” sealing and also useful to seal flap gapped cases.



### Interpack™ HSD® 2000-XS High Speed Tape Head

When your application calls for lines speeds up to 200 ft/min, Interpack’s HSD® 2000-XS family of tape heads deliver Xtra Speed in an all mechanical package for trouble free performance. Our patent pending design provides years of consistent trouble free performance.

- Independent applying and wipe down assemblies maximize processing speed by reducing mass and inertia
- Triple wipe down rollers permit multiple buffing of the applied tape

# Interpack™ CE Series Case Erector with Powered Hopper\*

When your production requirements call for automated case forming and bottom sealing, Interpack™ has the products with the most features, benefits and value in its class. Interpack™ case erectors will form RSC style cases, pneumatically fold the bottom four flaps and seal the case.

In today's production environment, justification for automated erecting is easier than ever. Automated case erecting improves productivity, addresses the effects of strain related illness and its compact size conserves valuable floor space.

When you compare price, features, benefits and value, the right choice is Interpack's CE-12P Case Erector with Powered Hopper.



Powered hopper holds up to 130 cases



Automatic and manual modes provide flexibility



Folds all four bottom flaps pneumatically in the stationary position.

## CE Series Features:

- Wide operating range:  
23" x 16" x 22" (max)  
10" x 7" x 4" (min)
- Processes up to 12 cases per minute
- Folds bottom flaps pneumatically in a stationary, formed position for improved reliability on poorly-scored or double walled cases
- Rapid case size set-up in less than five minutes
- Automatic and manual modes provide flexibility
- Visual or audible alarms for:
  - Low tape
  - No tape
  - Low hopper
  - Jam detection
- Standard case on demand photoeye controls throughput rate
- Pneumatic guide squares the case prior to taping
- Springloaded side belt drives are self-tensioning and self-tracking
- Interlocking safety gates
- Electronic display reports location of system malfunction
- Next Generation HSD® 2000-ET II Tape Heads

### Rapid Case Size Set Up



Standard reference scales Optional analog counters

\*Shown with optional casters

	Operating Range				Utilities		Tape			Machine Dimensions			Notes
	MINIMUM L x W x H	MAXIMUM L x W x H	Case Weight	Cases/Min (1) Belt Speed	Electrical	Pneumatic	Tape Width	Length	Width	Height	Conveyor Height	Weight (lbs)	
<b>USA SERIES</b>													
USA 20-B	6 x 4 x 2	inf x 20 x inf	0-85 lbs.	>30/82'/min	110v. 1ph., 60hz, 6A, (2x 1/3HP)	N/A	36mm-48mm (1.5"-2" nom.)	50.75"	41.75"	27"	24"-36"	275	2
USA 2024-SB	6 x 3.25 x 3.5 8 x 8 x 2 opt	inf x 20 x 24 inf x 20 x 24	0-85 lbs.	>30/82'/min	110v. 1ph., 60hz, 6A, (2x 1/3HP)	N/A	36mm-48mm (1.5"-2" nom.)	50.75"	41.75"	76.75"	24"-36"	500	2, 7
USA 2024-BFF	8 x 8 2 6 x 4 x 4.5 opt	26 x 20 x 24 26 x 20 x 24	0-85 lbs.	Operator Dependent	110v. 1ph., 60hz, 6A, (2x 1/3HP)	N/A	36mm-48mm (1.5"-2" nom.)	102"	36.25"	54"	24"-36"	500	2, 3, 9
USA 2024-SB SS	6 x 4 x 4.5 6 x 8 x 2 opt	inf x 20 x 24 inf x 20 x 24	0-85 lbs.	>30/82'/min	110v. 1ph., 60hz, 6A, (2x 1/3HP)	N/A	36mm-48mm (1.5"-2" nom.)	50.75"	41.75"	76.75"	24"-36"	350	2, 7
USA 3036-SB	6 x 6 x 6	inf x 30 x 36	0-125 lbs.	>30/82'/min	110v. 1ph., 60hz, 6A, (2x 1/3HP)	N/A	48mm-72mm (2.5"-3" nom.)	46"	46.25"	62"	20"-26"	500	4
USC 2220-SB	6 x 4 x 4.5	inf x 22 x 20	0-60 lbs.	>30/64'/min	110v. 1ph., 60hz, 3.4A, (2x 1/5HP)	N/A	36mm-48mm (1.5"-2" nom.)	34.25"	36.75"	52.5"	24"-36"	275	2
USA 2024-BB	6 x 6 x 2	inf x 20 x 24	5-85 lbs.	>30/82'/min	110v. 1ph., 60hz, 3A, (1x 1/3HP)	N/A	36mm-48mm (1.5"-2" nom.)	41.25"	32"	70.5"	24"-36"	305	2
USA 2024-BB SS	6 x 6 x 2	inf x 20 x 24	5-85 lbs.	>30/82'/min	110v. 1ph., 60hz, 3A, (1x 1/3HP)	N/A	36mm-48mm (1.5"-2" nom.)	41.25"	32"	70.5"	24"-36"	305	2
USA 2024-OPF	6 x 6 x .5	inf x 20 x 24	5-85 lbs.	>30/82'/min	110v. 1ph., 60hz, 3A, (1x 1/3HP)	2 cfm @90psi	36mm-48mm (1.5"-2" nom.)	41.25"	32"	70.5"	24"-36"	305	2
USA 2036-TB	6 x 6 x 2	inf x 20 x 36	0-85 lbs.	>30/82'/min	110v. 1ph., 60hz, 4.7A, (1x 1/3 & 1/5HP)	N/A	36mm-48mm (1.5"-2" nom.)	41.25"	32"	86.25"	24"-26"	365	2
USA 2024-TBS	6 x 6 x 6 (5)	inf x 20 x 24 (5)	0-85 lbs.	>30/82'/min	110v. 1ph., 60hz, 4.7A, (1x 1/3 & 1/5HP)	N/A	36mm-48mm (1.5"-2" nom.)	41.25"	67"	56"	24"-36"	365	4
USC 2020-TB	6 x 5 x 4.5	inf x 20 x 20	0-60 lbs.	>30/64'/min	110v. 1ph., 60hz, 3.4A, (2x 1/5HP)	N/A	36mm-48mm (1.5"-2" nom.)	43"	26.75"	52.5"	24"-36"	275	2
PPT-1	6 x 5 x 4	31 x 21 x inf	0-60 lbs	Operator Dependent	N/A	8 cfm @90psi	N/A	43.125"	38.75"	25.25"	22"-28"	225	
<b>RSA SERIES</b>													
RSA 2024-TB	6 x 6 x 5 6 x 6 x 2	inf x 20 x 24 inf x 20 x 22	0-85 lbs.	12/82'/min	110v. 1ph., 60hz, 4.7A, (1x 1/3 & 1/5HP)	9 cfm @90 psi	36mm-48mm (1.5"-2" nom.)	57"	32"	70.5"	24"-36"	345	2
RSA 2024-SB	6 x 3.25 x 3.5 8 x 8 x 2 opt	inf x 20 x 24 inf x 20 x 24	0-85 lbs.	12/82'/min	110v. 1ph., 60hz, 6A, (2x 1/3HP)	9 cfm @90 psi	36mm-48mm (1.5"-2" nom.)	50.75"	41.75"	76.75"	24"-36"	365	2
RSA 3036-SB	6 x 6 x 12 6 x 6 x 6 opt	inf x 30 x 36 inf x 30 x 30 opt	0-125 lbs.	12/82'/min	110v. 1ph., 60hz, 6A, (2x 1/3HP)	9 cfm @90 psi	48mm-72mm (2.5"-3" nom.)	46"	46.25"	62"	20"-26"	500	4, 9
<b>UA SERIES</b>													
UA 262020-SB	6 x 3.25 x 3.5	26 x 20 x 20	0-85 lbs.	>25/82'/min	110v. 1ph., 60hz, 9.6A, (2x 1/3HP)	3 cfm @90 psi	36mm-48mm (1.5"-2" nom.)	74"	36.5"	60.25"	20"-26"	575	2
UA 262024-SB MINI	6 x 3.25 x 3.5 8 x 8 x 2 opt	26 x 20 x 24 26 x 20 x 24	0-85 lbs.	>25/82'/min	110v. 1ph., 60hz, 6A, (2x 1/3HP)	3 cfm @90 psi	36mm-48mm (1.5"-2" nom.)	64"	36.25"	76.75"	24"-36"	550	2, 7
<b>RA SERIES</b>													
RA 1200-FB	10 x 6 x 5	26 x 20 x 20	0-85 lbs.	12/120'/min	240v, 3 ph., 60hz, 20A	10cfm @90 psi	36mm-48mm (1.5"-2" nom.)	84"	57.75"	71.5"	24" fixed	2000	2
RA 1000-SB	9 x 7 x 6.5	28 x 20 x 20	0-60 lbs.	10/ 64'/min	110v. 1ph., 60hz, 8.5A, (5x 1/5HP)	10cfm @90 psi	36mm-48mm (1.5"-2" nom.)	82.5"	47.5"	70"	24"-36"	1500	2
<b>CASE ERECTORS</b>													
CE-12P	10 x 7 x 4	23 x 16 x 22	N/A	12/82'/min	110v. 1ph., 60hz, 3.4A, (2x 1/5HP)	10cfm @90 psi	36mm-48mm (1.5"-2" nom.)	85.5"	88"	66.5"	24"-28"	1675	2

TAPE HEADS								
Model	Maximum Line Speed	Tape Leg Length	Tape Width	Max.Roll Diameter	Tape Head Dimensions		Weight in lbs.	Notes
HSD 2000-ET II	130 ft/min	2" to 2.75"	36mm-48mm (1.5"-2" nom.)	16"	15"	3.125" 20.25"	13.5	2, 6, 8
HSD 2000-ET II LD	130 ft/min	2" to 2.75"	36mm-48mm (1.5"-2" nom.)	16"	17"	3.125" 20.25"	14	2, 6, 8
HSD 2000-ET II SS	130 ft/min	2" to 2.75"	36mm-48mm (1.5"-2" nom.)	16"	15"	3.125" 20.25"	14	2, 6, 8
HSD 2000-ET II FLC	130 ft/min	2" to 2.75"	36mm-48mm (1.5"-2" nom.)	16"	15"	3.25" 23.5"	13.5	2, 6, 8
HSD 2000/6	130 ft/min	2" to 2.75"	36mm-48mm (1.5"-2" nom.)	16"	15"	9.75" 20.25"	25.6	2, 6, 8
HSD 2000-XS II	200 ft/min	2" to 2.75"	36mm-48mm (1.5"-2" nom.)	16"	24.25"	4" 21"	30	2, 6, 8

Please refer to published price sheet for complete product listing and operating range  
\*subject to change without notice

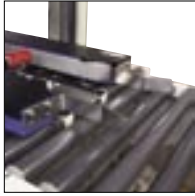
### NOTES

- Actual speed determined by operator dexterity and case size
- Optional 3" wide tape heads available. Minimum width will increase by 1" (except RA 1200-FB & CE-12P)
- To process a full range of cases, additional optional "T" rails may be required
- 3" tape heads standard
- Measured with flaps oriented top & bottom
- Maximum tape head diameter based on 24" conveyor height
- Top squeezers close to 8" minimum
- Mirror image tape heads available ad additional cost and increased lead time. Contact factory for details.
- Factory installed

## Standard Options

To complete the solution, Interpack offers the widest variety of standard options in the industry. An option may provide mobility or assist case packing. It may control the flow of cases, help process heavy cases or let you know when to change the tape roll.

Interpack™ can provide them all, but better still, if you need an option that is not standard, we can custom build one from our special application group. Interpack Options are readily available, easy to install and pay for themselves in a short period of time.



*Infeed pack table*



*Casters*



*Top squeezers*



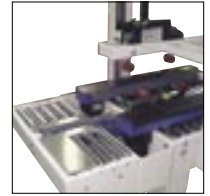
*3 Flap folder*



*Pack assist*



*Low tape/No tape detector*



*Powered exit table for case coding*

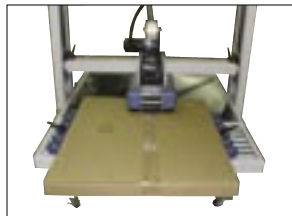
## Special Applications

Intertape's Special Application Services are available to provide design expertise to customers that require solutions not found in our standard products. Often times, an application contains unique circumstances and Intertape has the experience and the resources to solve these problems.

Our technical team will work with each customer to identify the need and suggest a solution. This valuable service represents another example of Intertape Polymer's commitment to provide solutions to improve your productivity and reduce your cost.

An example of what our solutions might include:

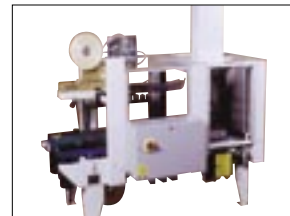
- Specific requirements such as electrical voltage or specific conveyor height
- Modify an existing design to process outside its operating range
- Design a custom option specific to an application such as powered exit tables for case coding or twin indexable upper tape heads to eliminate downtime during tape roll change
- Engineer an entirely new solution specific to an industry



*Oversized and off-center*



*Twin tape heads*



*Compactor/Sealer*

## IPG Corporate Profile

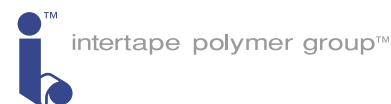
Intertape Polymer Group Inc. (IPG) is an acknowledged leader in the packaging industry. Leveraging its advanced manufacturing technologies, extensive research and development capabilities and a comprehensive strategic acquisition program, the company has assembled the broadest and deepest range of products in the industry. This strategy allows IPG to create a sustainable economic advantage for its customers through its commitment to deliver a portfolio of solutions around the most efficient supply chain in the industry.

IPG manufactures a broad range of packaging products and systems that reflect the needs of both its industrial and retail customers. These include one of the largest offerings of tape available: pressure-sensitive and water-activated carton-sealing, masking, filament, flatback, cloth duct, double-coated, high performance specialty, electrical, automotive and HVAC tapes. Additional products include shrink film and stretch film as well as carton sealing equipment, ink jet printing systems and labeling systems.

Intertape is a leader in the engineered coated products and flexible intermediate bulk container (FIBC) industries. With heavy emphasis placed on R&D, IPG is bringing to market many innovative new products for the agricultural and structural fabrics industries.

Established in 1981 with headquarters in Montreal, Quebec and Bradenton, Florida, Intertape employs approximately 2,600 employees with operations in 16 locations, including 12 manufacturing facilities in North America and Europe.

Intertape Polymer Group Inc. is a publicly traded company with its common shares listed on the New York Stock Exchange (NYSE) and the Toronto Stock Exchange (TSE) under the stock symbol "ITP."



### Customer Service

Toll Free: 800-474-8273 ext. 4303  
Interpack Machinery Fax: 514-731-7100  
Marysville, MI Fax: 810-364-9164  
Columbia, SC Fax: 800-462-1293  
Montreal, QC Fax: 800-561-3671  
Technical Help Desk: 877-447-4832

www.intertapepolymer.com • E-mail: Info@itape.com